

Technical Data Sheet

iPEEK PEEK-MOD[®]



I. Physical Properties¹⁾

	Test method	Unit	Value
1. Specific gravity (ρ)	ISO 1183	g/cm ³	1,45
2. Water absorption ⁹⁾	ISO 62	%	0,3
3. Humidity absorption ⁹⁾			0,04
4a. Maximum permissible service temp. ⁹⁾	UL746B	°C	260
4b. Lower permissible service temp. ⁹⁾			-

II. Mechanical Properties

	Test method	Unit	Value
1. Tensile strength at yield (σ_S)	ISO 527	MPa	85
2. Elongation at yield (ϵ_S)		%	7
3. Tensile strength at break (σ_R)		MPa	83
4. Elongation at break (ϵ_R)		%	7
5. Impact strength (a_n) ⁹⁾	ISO 179	kJ/m ²	30
6. Notch impact strength (a_k) ⁹⁾			5
7. Ball indentation (H_k)/Rockwell hardness ⁹⁾	ISO 2039	MPa	-
8. Shore-D	ISO 868		85
9. Flexural strength ($\sigma_{B\ 3,5\ %}$) ⁹⁾	ISO 178	MPa	140
10. Modulus of elasticity (E_t)	ISO 527		5920

III. Thermal Properties ⁹⁾

	Test method	Unit	Value
1. Vicat-softening point	VST/B/50	°C	-
	VST/A/50		-
2. Heat deflection temperature	HDT/B		-
	HDT/A	ISO 75	315
3. Coef. of linear thermal expansion (α)	ISO 11359	K ⁻¹ *10 ⁻⁴	0,3
4. Thermal conductivity at 20 °C (λ)	ISO 22007-4	W/(m*K)	0,82
5. Glass transition temperature (T_g)	ISO 3146	°C	146
6. Melting temperature (T_m)			341

IV. Electrical Properties

	Test method	Unit	Value
1. Volume resistivity (ρ_D) ⁸⁾	IEC 60093	Ω *cm	$\leq 10^{10}$
2. Surface resistivity (R_o) ⁸⁾		Ω	$\leq 10^5$
3. Dielectric constant at 1MHz (ϵ_r) ⁹⁾	IEC 60250	-	-
4. Dielectric loss factor at 1 MHz ($\tan\delta$) ⁹⁾		-	-
5. Dielectric strength ⁹⁾	IEC 60243-1	kV/mm	-
6. Tracking resistance ⁹⁾	IEC 60112	V	-

V. Additional Data

	Test method	Unit	Value
1. Bondability	-	-	0
2. Physiological indifference according	EEC	-	-
	FDA	-	-
3. Flammability ⁹⁾	UL 94	-	V-0
4. Limiting Oxygen Index (LOI) ⁹⁾	ASTM D2863	%	-
4. UV stabilisation ^{6) 9)}	-	-	+

1) The physical data contained in this table are typical values and reflect the current state of our knowledge. The data are arithmetic average values which are tested by test specimens made out of rods ($\varnothing$ 40-60 mm). These has to be understood as guidelines, and shall not be used for specification purposes for finished parts. Missing data are completed by data of the raw materials.

6) valid for nature coloured materials. An additional UV protection can taken over by special pigments e.g. carbon black.

8) Data are only valid for natural colours (in this case black) 9) Data taken from raw material *Self-assessment without test certificate

* Own classification without official test report

n.b.= no break + = yes o = limited - = no/no data available