# **Product Handling Information Sheet**



# iPEEK PEEK<sup>®</sup> iPEEK PEEK-30GF<sup>®</sup> iPEEK PEEK-MOD<sup>®</sup>

## 1. Manufacturer

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## 2. Product description

Article: Engineering semi-finished product

Abbreviation PEEK, PEEK-30GF, PEEK-MOD, PEEK-30CF

Material characterisation Thermoplastics

Main components Polyetheretherketone

contains event. pigments, glass or carbon fibres, stabilizers and

additives

Marking obligation components none

Classification according REACh Product

## 3. Product properties

Form / condition Rods, sheets / solid

Colour natural, black

Odour odourless

Density  $1,30 - 1,55 \text{ g/cm}^3$ 

Melting temperature > 330 °C

Ignition temperature >590 °C

Solubility in water insoluble

Risks no special risks for humans or animals

Possible decomposition products strong and/or oxidizing acids

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# 4. Handling and storage

Machining The product can be machined with standard machinery and tools.

Before machining the product should be stored at room tempera-

ture 24 h. Evacuate swarf to prevent slipping or tripping.

Observe the maximum allowable concentration of dust and formaldehyd levels on the working area which apply in your country. Wear safety goggles during machining. General dust limit value:

Respirable dust (6 mg/m<sup>3)</sup>; Inhalable dust (10 mg/m<sup>3</sup>).

Storage The products shall be stored indoor to keep away from any source

of degradation such as sunlight, UV-jets, ionizing radiation, chemi-

cals, ...

Safety measures the general industrial safety measures should be considered. A

thermal damage during machining should be avoided.

## 5. Fire-fighting measures

Suitable extinguishing agents Water, foam, dry chemical, carbon dioxide (CO<sub>2</sub>).

Potential combustion products Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO).

Formation of further decomposition and oxidation products depend upon the fire conditions. Under special fire conditions traces of

other toxic substances are possible.

Special protective equipment Wear a self-contained breathing apparatus. If exposed to combus-

tion fumes bring the victim into fresh air.

Further information Dispose of fire debris and contaminated extinguishing water in

accordance with official regulations..

#### 6. Disposal considerations

Waste List" uncontaminated waste from the products is not classi-

fied as hazardous.

Following code numbers can be used:

070213 waste plastic from manufacture, formulation, supply

and use of plastics,

120105 plastic shavings and turnings

160119 plastic, from end-of-life vehicles from different means

of transport and wastes from dismantling of end-of-life

vehicles and vehicle maintenance

170203 plastic construction and demolition wastes

200139 plastics from municipal wastes

Waste disposal If recycling is not possible, waste disposal by landfill or incineration

in compliance with state and local regulations.

The product do not contain pigments or stabilizers based on cadmium. The product is not biologically degradable, but based on the present state of knowledge no negative effects on the environment

may be anticipated.

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# 7. Marking and guidelines

Marking in accordance with EEC guidelines 

Not subject to labelling

Other guidelines none

Transport regulations Not classified as hazardous good under transport

regulations

## 8. Other information

According EG directive 1907/2006/EG (REACh), our products are clearly defined as articles, exempt from registration. The European regulation (EV) about chemicals, which came into force June 1<sup>st</sup> 2007, prescribes Material Safety Data Sheets (MSDS) only for dangerous substances and preparations. According REACh we are manufacturing articles and we are not required to issue MSDS.

All above mentioned information are based according to today's state of knowledge and supply no warranty of quality. Existing laws and regulations have to be observed by the recipient of our products on his own authority.